

Date: Monday, 6/2/2008 8:29:37 AM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FORWARD GUIDE
Job Number : 05016	
Estimate Number : 13355	
P.O. Number :	Part Number : D3589047
This Issue : 6/2/2008 S.O. No. :	Drawing Number : D3589 PROTO
Prsht Rev. : NC	Project Number : VR0004
First Issue : // Type : R & D LG FAB	Drawing Revision : PROTO 08.06.04
Previous Run :	Material :
Written By : <u>MA 08/06/02</u>	Due Date : 6/9/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-05-30 new issue DD verified by:ec	

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D35895	LINK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 LINK
 batch: B05020

MA 08/06/02 ①

3.0	D358917	FWD LATCH GUIDE TUBE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 FWD LATCH GUIDE TUBE
 batch: B05017

MA 08/06/02 ①

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1
 1- assemble and weld as per dwg D3589 QSI004
 4130 Steel rod batch: M10222C

lpl

MA 08/06/04 ①

5.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

MA 08/06/04 ①

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



08-06-04

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

N/A

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08-06-05 Prototype

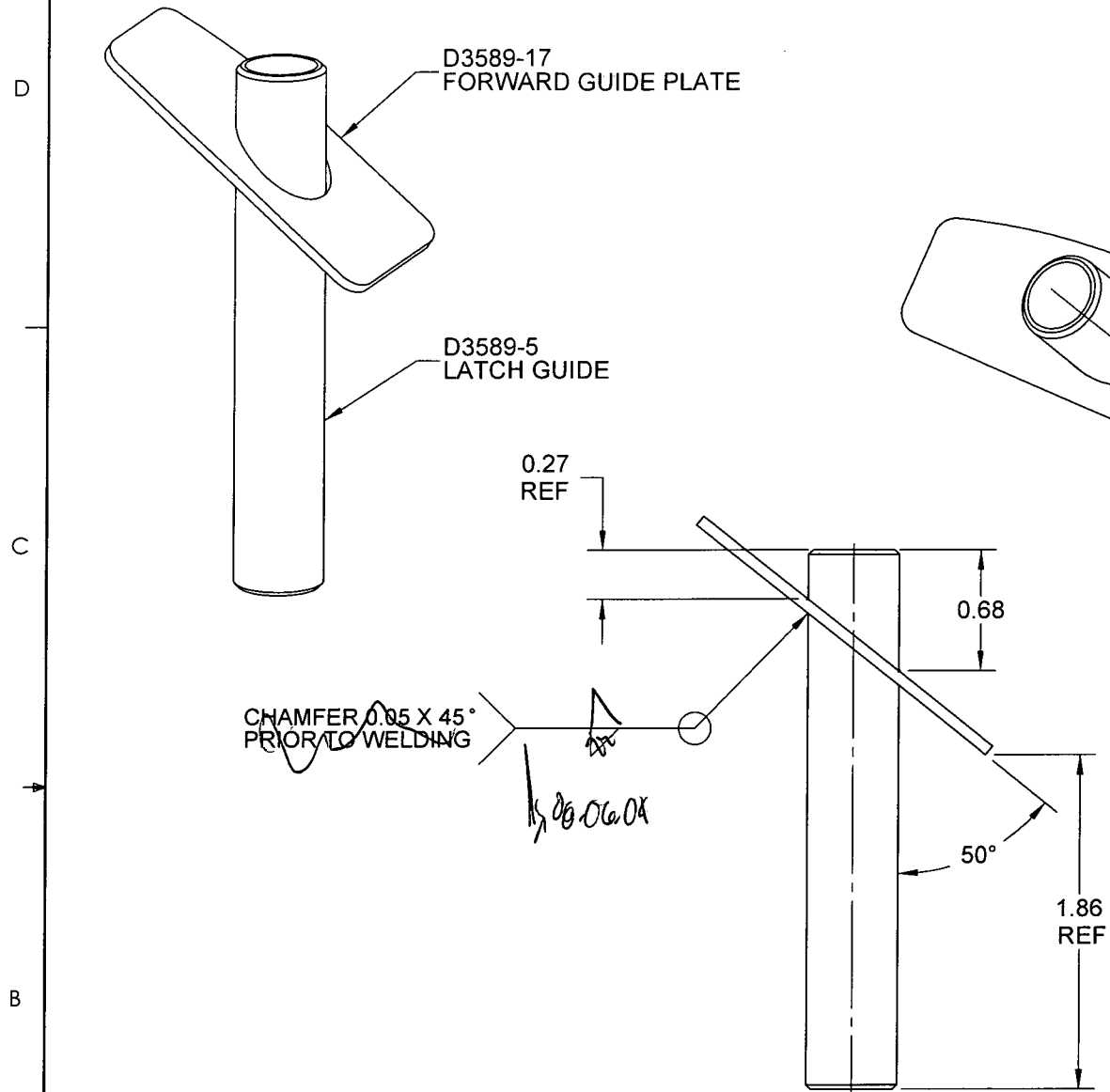
Job Completion



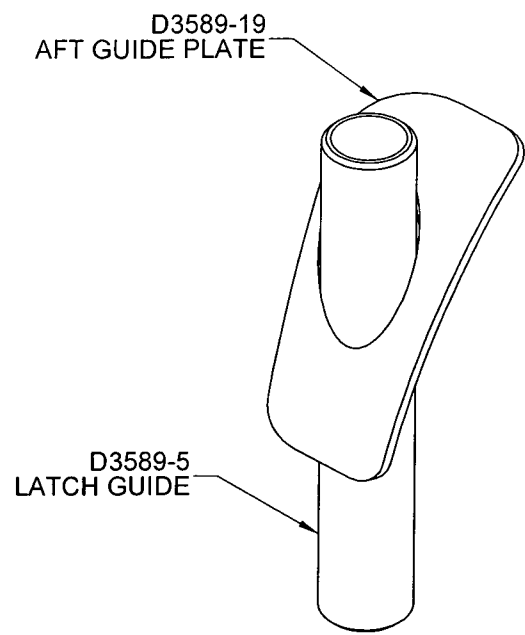
charge to W/p #00224

MF 08-06-13

QTY -047	QTY -049	P/N	DESCRIPTION
X		D3589-047	FORWARD GUIDE
	X	D3589-049	AFT GUIDE
1	1	D3589-5	LATCH GUIDE
1		D3589-17	FORWARD GUIDE PLATE
	1	D3589-19	AFT GUIDE PLATE



D3589-047 FORWARD GUIDE



D3589-049 AFT GUIDE

- D3589-047/-049 NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3589-0XX" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.08 lbs EACH
 - 8) WELDING: PER DART QSI 004

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
06.06.03

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3589	SHEET 3 OF 7
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
DATE	08.05.29	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	